

## LAMPIRAN

### 1.1 Hasil Perhitungan Pengujian Alat

#### 1.1.1 Persentase Rendemen

$$\% \text{ Rendemen} = \frac{\text{massa minyak yang terekstrak (gr)}}{\text{massa sampel (gr)}} \times 100\%$$

$$\text{Variabel 1} = \frac{87,0688 \text{ gr}}{250 \text{ gr}} \times 100\% = 34,8275 \%$$

$$\text{Variabel 2} = \frac{103,1140 \text{ gr}}{250 \text{ gr}} \times 100\% = 41,2456 \%$$

$$\text{Variabel 3} = \frac{116,2596 \text{ gr}}{250 \text{ gr}} \times 100\% = 46,5038 \%$$

$$\text{Variabel 4} = \frac{137,5920 \text{ gr}}{250 \text{ gr}} \times 100\% = 55,0368 \%$$

$$\text{Variabel 5} = \frac{144,3096 \text{ gr}}{250 \text{ gr}} \times 100\% = 57,7238 \%$$

$$\text{Variabel 6} = \frac{90,8544 \text{ gr}}{250 \text{ gr}} \times 100\% = 45,917\%$$

$$\text{Variabel 7} = \frac{90,8544 \text{ gr}}{250 \text{ gr}} \times 100\% = 33,6099 \%$$

$$\text{Variabel 8} = \frac{90,4137 \text{ gr}}{250 \text{ gr}} \times 100\% = 36,1654 \%$$

$$\text{Variabel 9} = \frac{99,6170 \text{ gr}}{250 \text{ gr}} \times 100\% = 40,8468 \%$$

$$\text{Variabel 10} = \frac{144,6628 \text{ gr}}{250 \text{ gr}} \times 100\% = 45,8651 \%$$

$$\text{Variabel 11} = \frac{126,5606 \text{ gr}}{250 \text{ gr}} \times 100\% = 50,6242 \%$$

$$\text{Variabel 12} = \frac{126,5606 \text{ gr}}{250 \text{ gr}} \times 100\% = 39,1788\%$$

$$\text{Pembanding} = \frac{68,194 \text{ gr}}{250 \text{ gr}} \times 100\% = 27,2776 \%$$

### 1.1.2 Angka Asam Minyak Kelapa

$$\text{Rumus} = \frac{56,1 \times \text{ml KOH yang dibutuhkan} \times \text{normalitas KOH}}{\text{massa sampel (gr)}}$$

Massa sampel = densitas x volume minyak yang digunakan

$$\text{Variabel 1} = \frac{56,1 \times 0,3 \text{ ml} \times 0,1 \text{ N}}{4,716 \text{ gr}} = 0,598$$

$$\text{Variabel 2} = \frac{56,1 \times 0,4 \text{ ml} \times 0,1 \text{ N}}{9,718 \text{ gr}} = 0,475$$

$$\text{Variabel 3} = \frac{56,1 \times 0,5 \text{ ml} \times 0,1 \text{ N}}{4,726 \text{ gr}} = 0,593$$

$$\text{Variabel 4} = \frac{56,1 \times 0,8 \text{ ml} \times 0,1 \text{ N}}{9,730 \text{ gr}} = 0,948$$

$$\text{Variabel 5} = \frac{56,1 \times 1 \text{ ml} \times 0,1 \text{ N}}{4,732 \text{ gr}} = 1,185$$

$$\text{Variabel 6} = \frac{56,1 \times 0,52 \text{ ml} \times 0,1 \text{ N}}{4,738 \text{ gr}} = 0,178$$

$$\text{Variabel 7} = \frac{56,1 \times 0,33 \text{ ml} \times 0,1 \text{ N}}{4,738 \text{ gr}} = 0,356$$

$$\text{Variabel 8} = \frac{56,1 \times 0,54 \times 0,1 \text{ N}}{4,770 \text{ gr}} = 0,672$$

$$\text{Variabel 9} = \frac{56,1 \times 0,59 \text{ ml} \times 0,1 \text{ N}}{4,795 \text{ gr}} = 0,783$$

$$\text{Variabel 10} = \frac{56,1 \times 0,82 \text{ ml} \times 0,1 \text{ N}}{4,740 \text{ gr}} = 0,997$$

$$\text{Variabel 11} = \frac{56,1 \times 1,2 \text{ ml} \times 0,1 \text{ N}}{4,743 \text{ gr}} = 1,27$$

$$\text{Variabel 12} = \frac{56,1 \times 10,78 \text{ ml} \times 0,1 \text{ N}}{4,743 \text{ gr}} = 0,789$$

$$\text{Pembanding} = \frac{56,1 \times 0,7 \text{ ml} \times 0,1 \text{ N}}{4,716 \text{ gr}} = 0,836$$

### 1.1.3 Angka Penyabunan Minyak kelapa

$$\text{Rumus} = \frac{(\text{titrasi blanko} - \text{titrasi sampel}) \text{ml} \times 28,05}{\text{massa sampel (gr)}}$$

$$\text{Variabel 1} = \frac{(44,37 - 0,67) \text{ ml} \times 28,05}{4,716 \text{ gr}} = 259,456$$

$$\text{Variabel 2} = \frac{(44,37 - 0,7) \text{ ml} \times 28,05}{4,718 \text{ gr}} = 258,973$$

$$\text{Variabel 3} = \frac{(44,37 - 0,85) \text{ ml} \times 28,05}{4,726 \text{ gr}} = 258,598$$

$$\text{Variabel 4} = \frac{(44,37 - 0,97) \text{ ml} \times 28,05}{4,73 \text{ gr}} = 257,907$$

$$\text{Variabel 5} = \frac{(44,37 - 1,57) \text{ ml} \times 28,05}{4,732 \text{ gr}} = 255,578$$

$$\text{Variabel 6} = \frac{(44,37 - 0,789) \text{ ml} \times 28,05}{4,716 \text{ gr}} = 258,989$$

$$\text{Variabel 7} = \frac{(44,37 - 1,4) \text{ ml} \times 28,05}{4,716 \text{ gr}} = 259,176$$

$$\text{Variabel 8} = \frac{(44,37 - 0,99) \text{ ml} \times 28,05}{4,718 \text{ gr}} = 259,069$$

$$\text{Variabel 9} = \frac{(44,37 - 0,8) \text{ ml} \times 28,05}{4,726 \text{ gr}} = 258,797$$

$$\text{Variabel 10} = \frac{(44,37 - 0,7) \text{ ml} \times 28,05}{4,730 \text{ gr}} = 257,550$$

$$\text{Variabel 11} = \frac{(44,37 - 0,6) \text{ ml} \times 28,05}{4,732 \text{ gr}} = 255,117$$

$$\text{Variabel 12} = \frac{(44,37 - 0,569) \text{ ml} \times 28,05}{4,732 \text{ gr}} = 258,198$$

$$\text{Pembanding} = \frac{(44,37 - 0,7) \text{ ml} \times 28,05}{4,16 \text{ gr}} = 259,472$$

## 1.2 Persen Penyimpangan

### 1.2.1 Pengaruh Waktu Terhadap Rendemen

$$Y = 0,3973x + 27,2$$

#### Variabel 1

pada saat  $x = 20$

$$Y_{\text{teori}} = 0,3973 (20) + 27,2 = 35,142$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{35,142 - 34,8275}{35,142} \times 100 \% = 0,8949 \%$$

#### Variabel 2

$x = 35$

$$Y_{\text{teori}} = 0,3973 (35) + 27,2 = 3412$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{41,1055 - 41,2456}{41,1055} \times 100 \% = 0,3412 \%$$

#### Variabel 3

$x = 50$

$$Y_{\text{teori}} = 0,3973 (50) + 27,2 = 47,065$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{47,065 - 46,5038}{47,065} \times 100 \% = 1,1923 \%$$

#### **Variabel 4**

$$X=65$$

$$Y_{\text{teori}} = 0,3973 (65) + 27,2 = 52,7905$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{52,7905 - 55,0368}{52,7905} \times 100 \% = 4,255 \%$$

#### **Variabel 5**

$$X=80$$

$$Y_{\text{teori}} = 0,3973 (80) + 27,2 = 58,696$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{58,696 - 57,7238}{58,697} \times 100 \% = 0,0165 \%$$

#### **Variabel 6**

$$X=80$$

$$Y_{\text{teori}} = 0,3973 (95) + 27,2 = 57,8966$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{57,8966 - 45,876}{57,8966} \times 100 \% = 5,783 \%$$

## 1.2.2 Penyimpangan Rendemen terhadap Tekanan

### Variabel 7

$$x=100$$

$$Y_{\text{teori}} = 0,4373 (100) - 11,252 = 32,478$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{32,478 - 33,6099}{32,478} \times 100 \% = 0,348 \%$$

### Variabel 8

$$x=110$$

$$Y_{\text{teori}} = 0,4373 (110) - 11,252 = 36,851$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{36,851 - 36,1654}{36,851} \times 100 \% = 0,186\%$$

### Variabel 9

$$x=120$$

$$Y_{\text{teori}} = 0,4373 (120) - 11,252 = 41,224$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{41,224 - 39,8468}{41,224} \times 100 \% = 3,340\%$$

### Variabel 10

$$X=130$$

$$Y_{\text{teori}} = 0,4373 (130) - 11,252 = 45,597$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{45,597 - 45,8651}{45,597} \times 100 \% = 0,0587\%$$

### Variabel 11

$$x=140$$

$$Y_{\text{teori}} = 0,4373 (140) - 11,252 = 49,97$$

$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$

$$\% \text{ kesalahan} = \frac{49,97 - 50,6242}{49,97} \times 100 \% = 1,309\%$$

### Variabel 12




$$x=140$$

$$Y_{\text{teori}} = 0,4373 (150) - 11,252 = 46,945$$





$$\% \text{ kesalahan} = \frac{\% \text{teori} - \% \text{percobaan}}{\% \text{teori}} \times 100 \%$$





$$\% \text{ kesalahan} = \frac{46,945 - 45,987}{46,945} \times 100 \% = 3,378\%$$

## 1.2 Lampiran Foto

Run	Waktu (Menit)	Tekanan (kg/cm <sup>2</sup> )	Gambar Minyak
1	20	120	
2	35	120	
3	50	120	



4	65	120	
5	80	120	
6	10	100	
7	10	110	

8	10	120	
9	10	130	
10	10	140	
Pembanding	50	120	

### 1.3 Lampiran Foto Praktikum



Proses Pengeringan Kelapa



Kopra Setelah dikeringkan



Kopra Setelah Mengalami  
Perajangan



Kopra sebelum mengalami  
pengepresan



Proses Pengambilan Minyak  
dengan Press Hidraulic



Proses Pengepresan



Proses Pengambilan Minyak



Alat Mesin Press















Bongkil Kelapa




Bongkil Kelapa

### 1.4 Lampiran Foto Analisa

Run	Angka Asam		Angka Penyabunan	
	Sebelum	Sesudah	Sebelum	Sesudah
1.				
2.				
3.				

4.				
5.				
6.				
7.				
8.				

9.				
10.				
Pemban- ding			